

Membrane Technology for **liquid/liquid** and **liquid/solid** separation



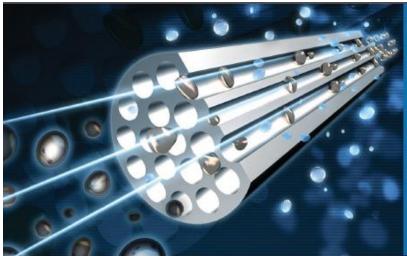
"Water Supply for Businesses in Johannesburg"

Online information session 11 July 2024

Upstream Water Saving Process Solutions

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MEMCON Total Process Solution® (MTPS®) provides customised membrane technology solutions for **liquid-liquid** and **liquid-solid** separation.

The **MEMCON** membrane systems can mechanically separate any kind of liquid into valuable and unwanted substances at the client's production process.

MEMCON's comprehensive laboratory and pilot plant equipment are used to assist in feasibility studies and project costing forecasts.



Customer Benefits:

Legal environmental compliance with reduced operational expenditure by designing a technical solution that guarantees compliance with environmental legislation (Local and International).

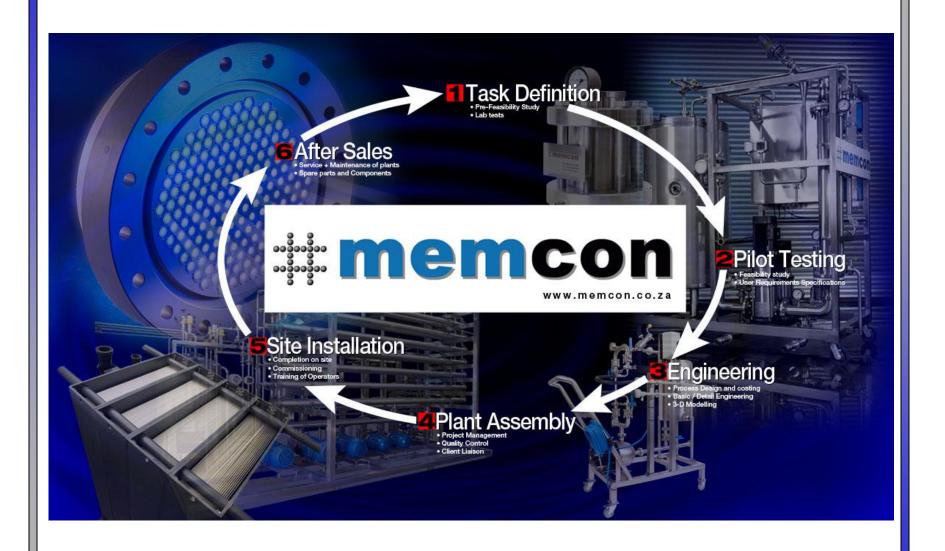
Reduced total cost of process operation

(lowering operational expenses, recovering valuable substances back to process, i.e. fresh water).

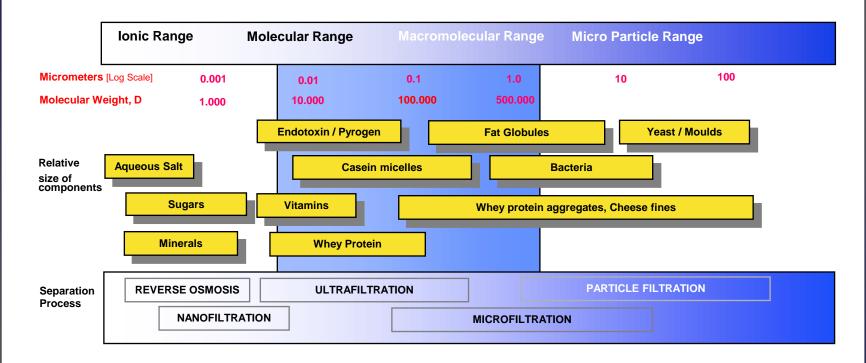
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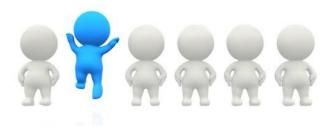














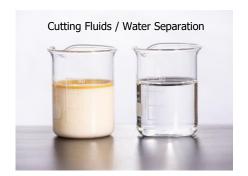
Application Examples 1

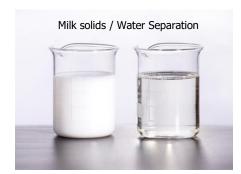














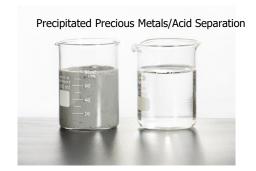
Application Examples 2















1 - Water Recovery through Waste Beneficiation



Process Membrane Technology





Examples – Water Recovery through Waste Beneficiation



Expired Beer; fractionation into "Nutrients", "Alocohol" and "Water"





Soft Drink Sugar concentration from 3 % to 20 % Brix by extracting water



Examples – Water Recovery through Waste Beneficiation



Polymer manufacturing rinse water



Corn steep & rinse water



Paper & Pulp effluent



Oily waste water



2 - Water Recovery through <u>Utilities Recycling</u>



Process Utility Streams

- Cleaning solutions (i.e. caustic, acid)
- Rinse waters
- Cooling water
- Cooling tower blowdown water
- Boiler blowdown water
- Steam condensate
- Push / carrier water

-



Caustic Soda solution



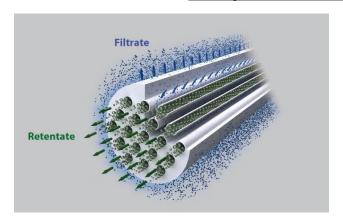
Rinse water after chem. cleaning



Cooling tower blowdown water

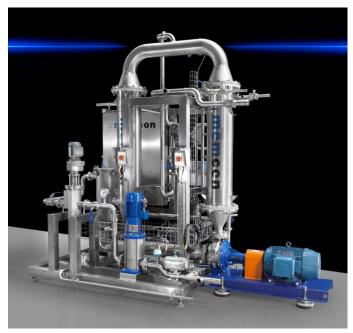


Example - CIP Caustic Soda solution recycling



Ceramic UF membrane process:

Crossflow filtration along an ultra-fine active membrane surface at app. 5 bar system pressure. Clean Filtrate (Permeate) gets returned to the CIP Caustic tank, while the Concentrate (Retentate) gets returned in loop function back to membrane module inlet for maximum concentration.





Typical ceramic UF membrane plant for treating 25 t/day spent caustic



Example - CIP Caustic Soda solution recycling





Recycled Caustic (return to plant)

Spent Caustic (from plant)

Final Concentrate (< 5 % of total volume; disposal)





